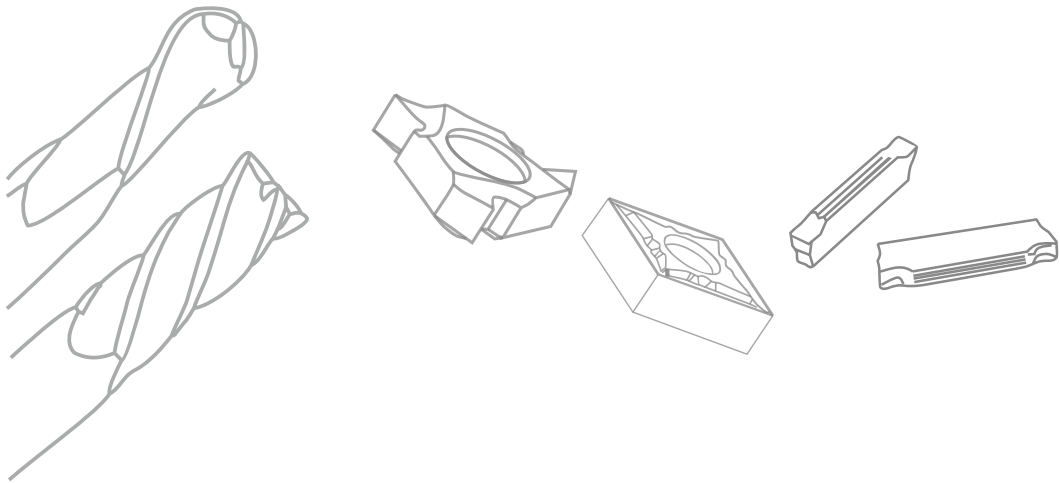


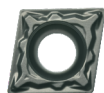
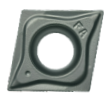
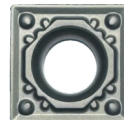


浙江普菲特切削工具有限公司位于浙江诸暨，总投资额度2亿元，公司专注于金属陶瓷刀具和硬质合金刀具的研发与生产，力求为机械精加工领域提供更完美的切削工具。

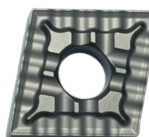
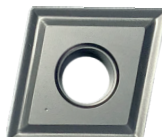
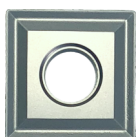
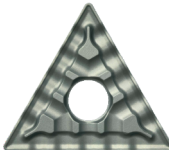
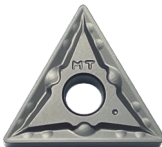
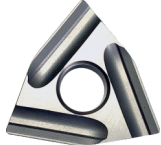
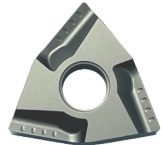
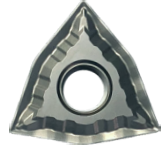
普菲特是全球首家实现批量化生产金属陶瓷钻头和铣刀的国家高新技术企业，公司拥有全球先进的工具磨床、涂层设备和各种检测仪，同时拥有数十项发明专利和实用新型专利，于2023年被评为专精特新企业。公司拥有一群敢想、敢闯、敢拼搏的年轻工匠，为精工强国而努力奋斗！

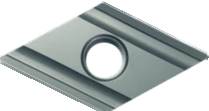
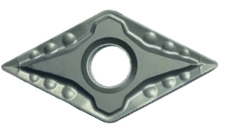
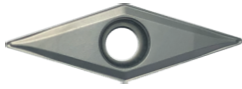
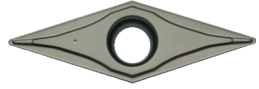


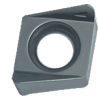
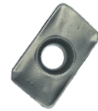
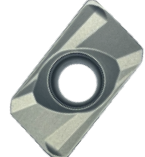
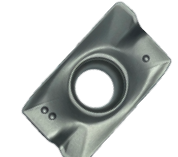


				
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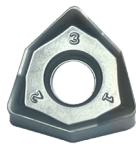
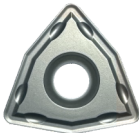
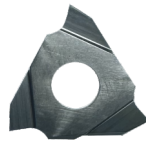
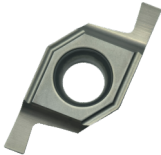
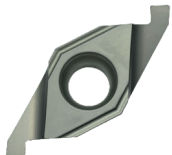
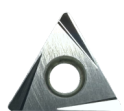
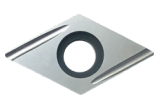
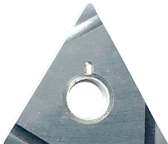
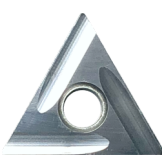
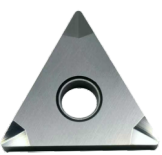
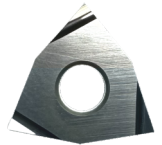
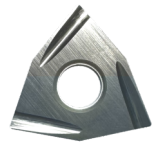
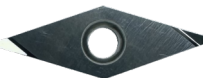
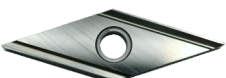
				
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普菲特切削工具

金属陶瓷(未涂层) D550/D650

Perfect Cutting Tools

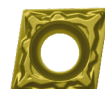
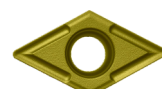
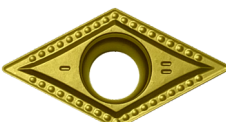
				
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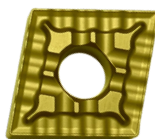


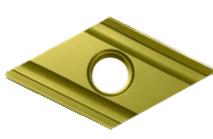
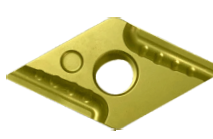
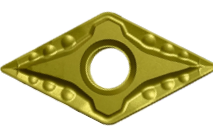
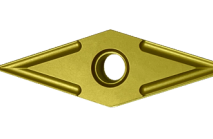
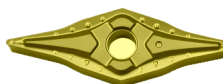
普菲特切削工具

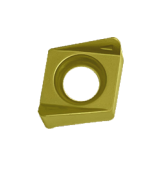
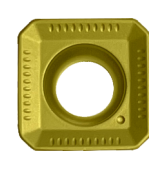
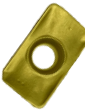
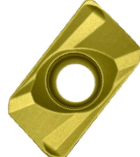
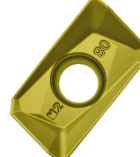
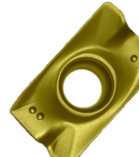
金属陶瓷+涂层 D550T/D650T

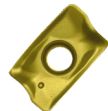
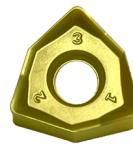
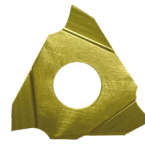
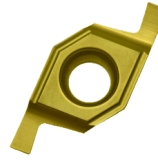
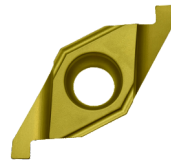
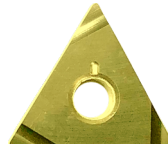
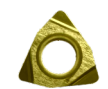
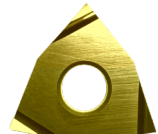
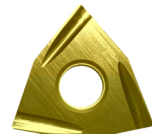
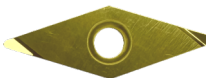
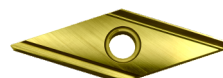
Perfect Cutting Tools

				
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CNMG1204** FG	CNMG1204** 37	CNMG1204** TC	CNMG1204**PP	SNMG1204** TC
				
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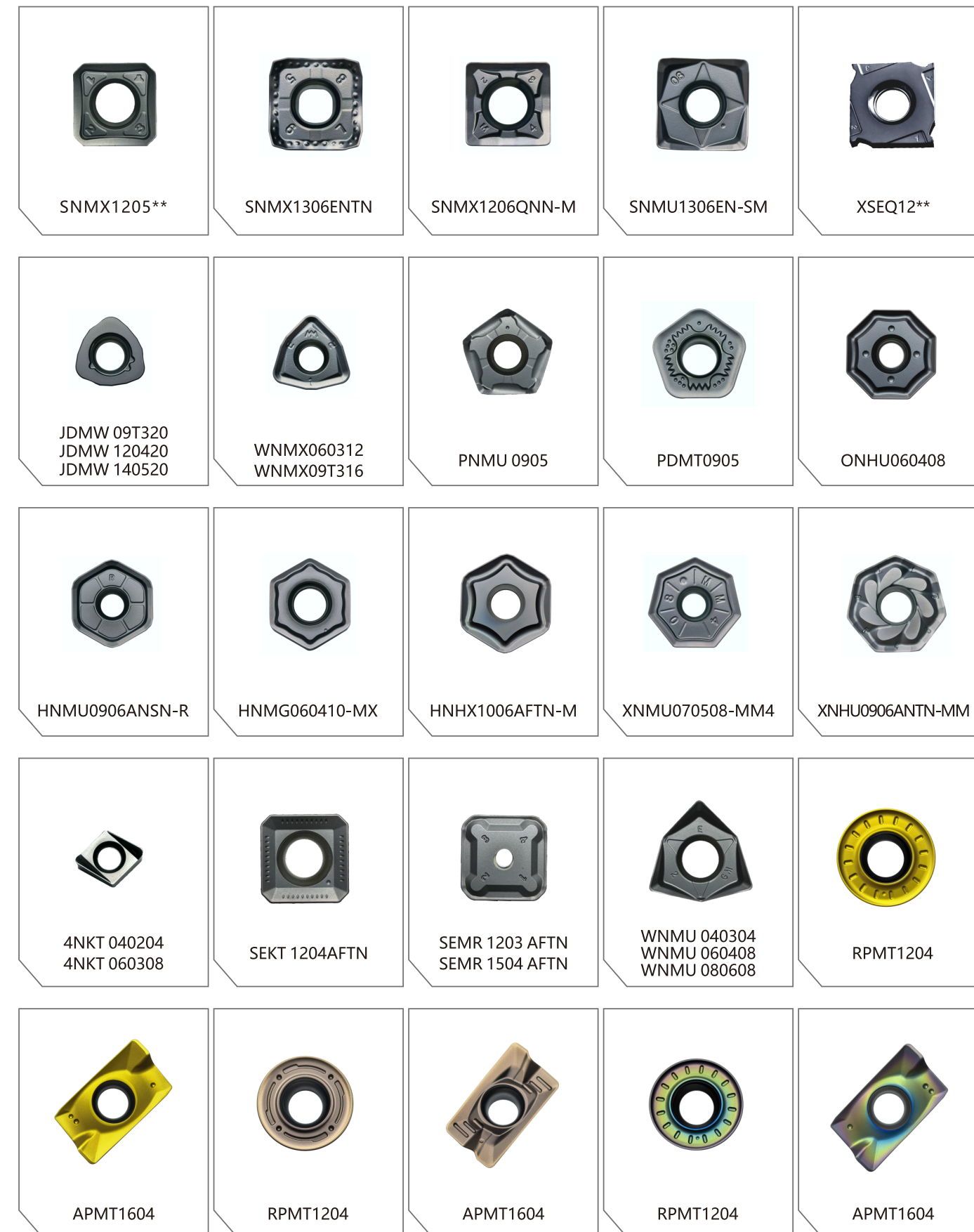
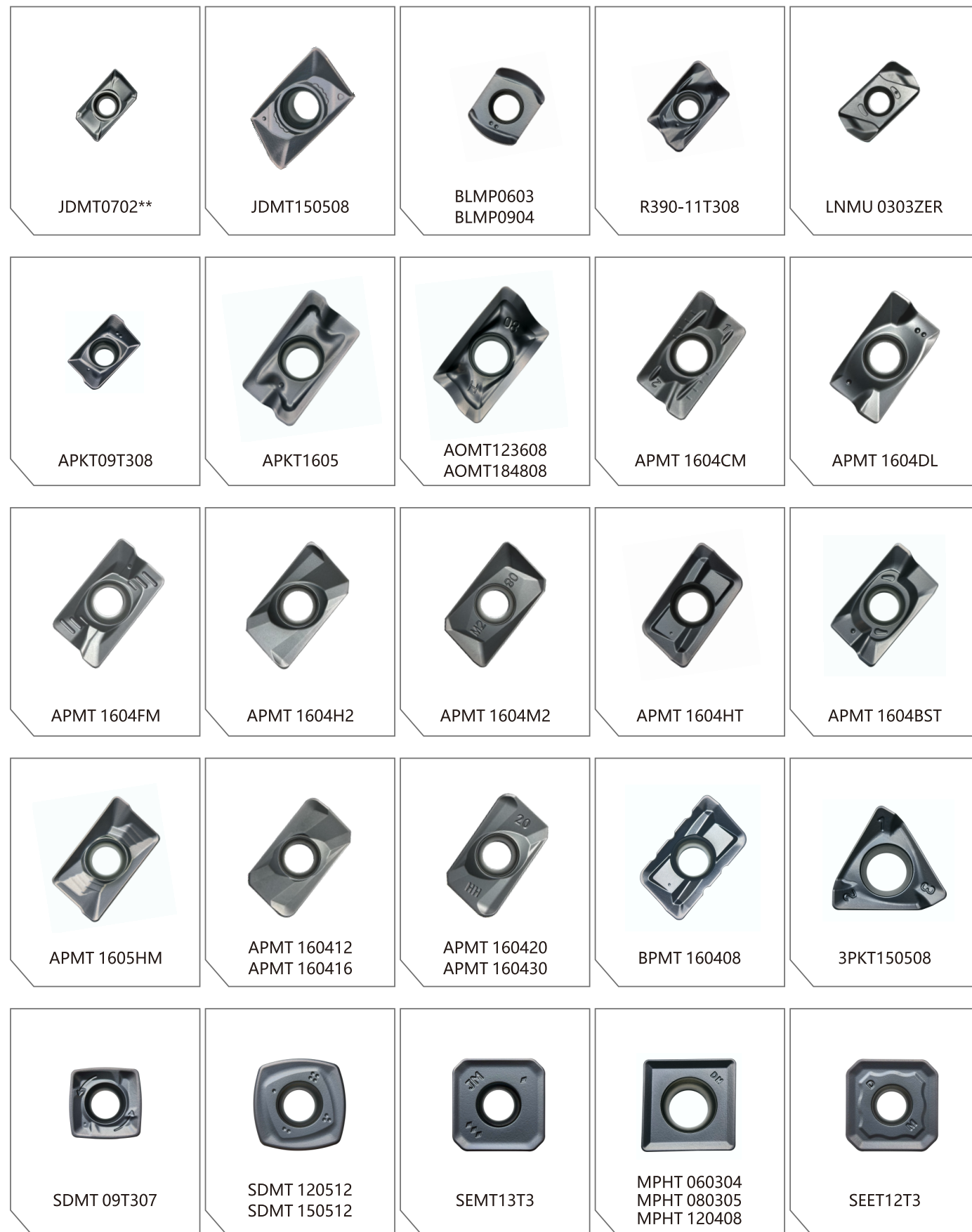
				
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VNMG1604** HQ	VNMG1604**MT	VNMG1604**VF	VNMG1604**PP	VNMG1604** TS
				
VBMT1103** VF VBMT1604** VF	VBMT1103** EM VBMT1604** EM VCMT1103** EM VCMT1604** EM	VBMT1103** HQ VBMT1604** HQ	VBMT1604** MT	VBMT1604**FG
				
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 RPMT1203 RPMT1604	 APMT1135-CM	 APMT1135-DL	 APMT1135-H2	 APMT1135-M2
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 SEMR1203AFTN	 TGF32R** TGF32L**	 SEEN1203 SEEN1504	 FC32R**	 FC1604R**
 CCGT0301**W CCGT0401**W CCGT0602**W CCGT09T3**W	 CCGT0602**U CCGT09T3**U	 TBGT0601**W TCGT0902**W TCGT1102**W	 TCGT0902**U TCGT1102**U	 DCGT0702**U DCGT11T3**U
 TPGH0802** TPGH0902** TPGH1103**	 TNGG1604** R-W TNGG1604** L-W	 TNGG1604** R-C TNGG1604** L-C	 TNGG1604** R-P TNGG1604** L-P	 TNGG1604**-AS
 WBG0301**W WBG0601**W	 WNGG0804**R-W WNGG0804**L-W	 WNGG0804**R-C WNGG0804**L-C	 VCGT1103**W VCGT1103**W VCGT1604**W VCGT1604**W	 VNGG1604**-H

 WCMX020104 WCMX030208	 WCMX040208	 WCMX050308	 WCMX06T308	 WCMX080412
 WCMT030208	 WCMT040208	 WCMT050308	 WCMT06T308	 WCMT080412
 SPMT030104 SPMT040204 SPMG050204	 SPMG060204	 SPMG07T308	 SPMG090408	 SPMG110408 SPMG140512
 SOMT040204	 SOMT050204	 SOMT060204	 SOMT070306 SOMT08T306	 SOMT09T308 SOMT11T308
 QCMT050204 QCMT060204	 QCMT070304 QCMT080304	 QCMT11T304	 XCMT040104 XCMT050204 XCMT060204 XCMT070304	 XCMT080304 XCMT11T304 XCMT130404 XCMT170508

 RDMW0501MO	 RCMT0602MOTN	 RPMT0802MO	 RPMT1003CM	 RPMW1003
 RPMT10T3FM	 RPMT10T3JS	 RPMT1204DL	 RPMT1204CM RPMT1204FM	 RDMW1204FM
 RDMW1204PM	 RPMT1604MO	 APMT 1135CM	 APMT 1135DL	 APMT 1135FM
 APMT1135HT	 APMT 1135H2	 APMT 1135M2	 APMT 1135BST	 APMT 113512
 APMT 113516	 APMT 113520	 APMT113540	 BPMT113508	 APKT050204

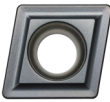
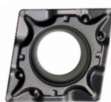
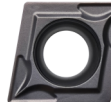
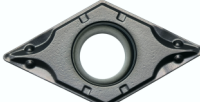
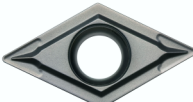
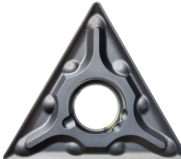
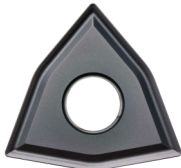
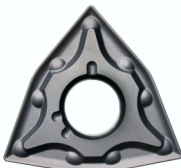
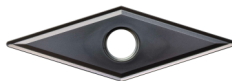




普菲特切削工具

硬质合金+PVD涂层

Perfect Cutting Tools

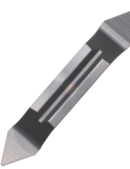
 CPMT060204 CPMT080204 CPMT090308 CPMT120408	 CCMT0602**SF CCMT09T3**SF	 CCMT0602**EM CCMT09T3**EM	 DCMT11T3**SF	 DCMT11T3**EM
 CNMG1204**BF	 CNMG1204**MA	 CNMG1204**MS	 SNMG1204**MA	 SNMG1204**MS
 TCMT1102**EM TCMT16T3**EM	 TNMG1604**MS	 TNMG1604**MA	 TNMG1604**BF	 TNMG1604**SF
 WNGU040304	 WNMG0804**MS	 WNMG0804**MA	 WNMG0804**BF	 WNMG0804**SF
 VBMT1103** VBMT1604**	 VNMG1604**MS	 VNMG1604**MA	 VNMG1604**BF	 YNMG160404-25



普菲特切削工具

硬质合金+PVD涂层

Perfect Cutting Tools

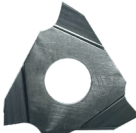
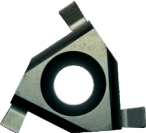
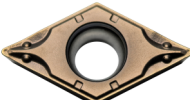
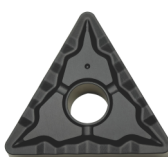
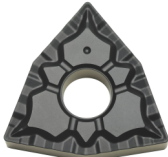
 G MGMN 150 200 250	 M MGMN 300 350 400 450 500 600	 T MGMN 200 300 400 500	 J MGMN 200 250 300 400 500	 DR MGMN 200 250 300 400 500
 MT MGMN 200 250 300 400 500	 JMF MGMN 200 250 300 400 500	 C MGMN 200 250 300 400 500	 M MRMN150 200 300 400 500 600	 MGGN100~600
 TDT 2 3 4	 TDJ2 3 4	 TDXU2 3 4	 TDC2 3 4	 TDR 2 3 4
 GMM1520 GMM2020 GMM3020	 GMM1520R GMM2020R GMM3020R	 MRGN150 200 250 300 400 500 600	 斜口 MGGN150~500 R/L (8°/15°)	 小数点 MGGN060 -590
 燕尾槽 MGGN 200 250 300 400 500	 非标定制 MGMN 200 250 300 400 500	 MGGN300-60 MGGN400-60 MGGN500-60	 SIM200 SIM250 SIM300	 SIG200 SIG250 SIG300



普菲特切削工具

硬质合金+PVD涂层

Perfect Cutting Tools

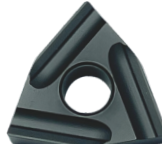
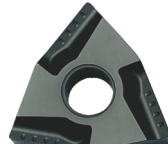
 SP200 300 400 500 600	 GIMY808 GIMY1008	 FD08 FD10 FD12 FD14	 6GR**/7GR**	 8GR**/9GR**
 TGF32R** TGF32L**	 16IR**/16ER**	 11IR** 16IR**/16ER**	 16ER**	 TNMG16**
 16ER**SL (三菱槽)	 16IR**SL (三菱槽)	 CCMT0602**SF CCMT09T3**SF	 DCMT11T3**SF	 CNMG1204**MA
 TNMG1604**MA	 TNMG1604**BF	 TNMG1604**SF	 TNMG1604**	 CNMG1204**BF
 WNMG0804**SR	 WNMG0804**SF	 VNMG1604**BF	 TNMG1604**43	 MNMG0804**43



普菲特切削工具

硬质合金+CVD涂层

Perfect Cutting Tools

 CCMT0602 **PZ CCMT09T3 **PZ	 TCMT0902**PZ TCMT1102**PZ TCMT16T3**PZ	 DCMT0702**PZ DCMT11T3**PZ	 SCMT09T3 **PZ	 TNMG1604**PZ
 TNMG1604**R-S TNMG1604**L-S	 WNMG0804**PZ	 WNMG0804**R-S WNMG0804**L-S	 WNMG0804**R-VF WNMG0804**L-VF	 CNMG1204**PZ
 SNMG1204**PZ	 SNMG1204**R-S SNMG1204**L-S	 DNMG 1104** PZ DNMG 1504** PZ	 VNMG 1604** PZ	 CCMT0602**PS CCMT09T3**PS
 TNMG 1604**TM	 TNMG 1604**R-S TNMG 1604**L-S	 WNMG 0804**TM	 WNMG 0804**R-S WNMG 0804**L-S	 WNMG 0804**HQ
 WNMG 0804**CQ	 CNMG 1204**TM	 SNMG 1204**TM	 VNMG 1604**TM	 DNMG 1504**TM

车削刀片命名规格

		
A	B	C
		
D	E	H
		
K	L	M
		
O	P	R
		
S	T	V
	其他	
W	Z	
形状代号		

代号	后角
A	3°
B	5°
C	7°
D	15°
E	20°
F	25°
G	30°
N	0°
P	11°
O	其他
后角代号	

代号	孔	断屑槽	截面示意图	代号	孔	断屑槽	截面示意图
B	有	无		N	无	无	
H	有	单面		R	无	单面	
C	有	无		F	无	双面	
J	有	双面		A	有	无	
W	有	无		M	有	单面	
T	有	单面		G	有	双面	
Q	有	无		X	---	---	特殊
U	有	双面					
断屑槽及孔型代号							

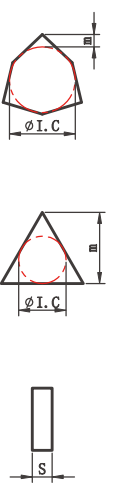
C

N

M

G

公差

	代号	刀尖高度m 公差(mm)	内接圆 ΦIC公差	厚度S 公差(mm)	• 刀尖高度(mm) 公差						
	A	±0.005	±0.025	±0.025	内接圆	正三角形	正方形	80°菱形	55°菱形	35°菱形	圆形
	F	±0.005	±0.013	±0.025	6.35	±0.08	±0.08	±0.08	±0.11	±0.16	---
	C	±0.013	±0.025	±0.025	9.525	±0.08	±0.08	±0.08	±0.11	±0.16	---
	H	±0.013	±0.013	±0.025	12.7	±0.13	±0.13	±0.13	±0.15	---	---
	E	±0.025	±0.025	±0.025	15.875	±0.15	±0.15	±0.15	±0.18	---	---
	G	±0.025	±0.025	±0.13	19.05	±0.15	±0.15	±0.15	±0.18	---	---
	J	±0.005	±0.05~±0.13	±0.025	25.4	---	±0.18	---	---	---	---
	K	±0.013	±0.05~±0.13	±0.025	• 内接圆 ΦIC 公差						
	L	±0.025	±0.05~±0.13	±0.025	内接圆	正三角形	正方形	80°菱形	55°菱形	35°菱形	圆形
	M	±0.08~±0.18	±0.05~±0.13	±0.13	6.35	±0.05	±0.05	±0.05	±0.05	±0.05	---
	N	±0.08~±0.18	±0.05~±0.13	±0.025	9.525	±0.05	±0.05	±0.05	±0.05	±0.05	---
	U	±0.13~±0.38	±0.08~±0.25	±0.13	12.7	±0.08	±0.18	±0.08	±0.08	---	---
					15.875	±0.10	±0.10	±0.10	±0.10	---	---
					19.05	±0.10	±0.10	±0.10	±0.10	---	---
					25.4	---	±0.13	---	---	---	---

内切圆 直径 (mm)	刀片形状							
								
	3.97				6			
	5.5			5				
	5.56				9			
	6			6				
	6.35	6	7		11	11		
	8			8				
	9.525	9	11	9	9	16	16	6
	10			10				16
	12			12				
	12.7	12	15	12	12	22	22	8
	15.875	16		15	15	27		
	16		19	16				
	19.05	19		19	19	33		
切削刀长度代号								

代号	厚度(mm)
0	0.79
T0	0.99
01	1.59
T1	1.98
02	2.38
T2	2.78
03	3.18
T3	3.97
04	4.76
T4	4.96
05	5.56
T5	5.95
06	6.35
T6	6.75
07	7.94
09	9.52
T9	9.72
10	11.11
12	12.70
刀片厚度	

TS	-37
	
-S	FG
	
HQ	-VF
	
断屑槽型代号	

16

06

12

—

MM

(ISO)

5

4

3

(inch)

内切圆

代号	内切圆直径(inch)
2	1/4
3	3/8
4	1/2
5	5/8
6	3/4
7	7/8
8	1

厚度

代号	厚度(inch)
2	1/8
25	5/32
3	3/16
35	7/32
4	1/4
5	5/16
6	3/8

刀尖圆弧半径

代号	刀尖圆弧半径(inch)
05	0.008
1	1/64
2	1/32
3	3/64
4	1/16
5	5/64
6	3/32

刀尖圆弧代号

代号	刀尖圆弧半径(mm)
00	无圆角
02	0.2
04	0.4
08	0.8
12	1.2
16	1.6
20	2.0
24	2.4
32	3.2
X	其他
刀尖直径 尺寸Mo (公制)	圆形刀片

铣削刀片命名规格

代号	后角	代号	孔	断屑槽	截面示意图	代号	孔	断屑槽	截面示意图
A	3°	B	有	无		N	无	无	
B	6°	H	有	单面		R	无	单面	
C	7°	C	有	无		F	无	双面	
D	15°	J	有	双面		A	有	无	
E	20°	W	有	无		M	有	单面	
F	25°	T	有	单面		G	有	双面	
G	30°	Q	有	无		X	---	---	特殊
N	0°	U	有	双面					
P	12°								
O	其他								

形状代号

后角代号

断屑槽及孔型代号

A

P

M

T

公差

代号	刀尖高度m 公差(mm)	内接圆 ΦIC公差	厚度S 公差(mm)
A	±0.005	±0.025	±0.025
F	±0.005	±0.013	±0.025
C	±0.013	±0.025	±0.025
H	±0.013	±0.013	±0.025
E	±0.025	±0.025	±0.025
G	±0.025	±0.025	±0.13
J	±0.005	±0.05~±0.13	±0.025
K	±0.013	±0.05~±0.13	±0.025
L	±0.025	±0.05~±0.13	±0.025
M	±0.08~±0.18	±0.05~±0.13	±0.13
N	±0.08~±0.18	±0.05~±0.13	±0.025
U	±0.13~±0.38	±0.08~±0.25	±0.13

• 刀尖高度(mm) 公差

内接圆	正三角形	正方形	80°菱形	55°菱形	35°菱形	圆形
6.35	±0.08	±0.08	±0.08	±0.11	±0.16	---
9.525	±0.08	±0.08	±0.08	±0.11	±0.16	---
12.7	±0.13	±0.13	±0.13	±0.15	---	---
15.875	±0.15	±0.15	±0.15	±0.18	---	---
19.05	±0.15	±0.15	±0.15	±0.18	---	---
25.4	---	±0.18	---	---	---	---

• 内接圆 ΦIC 公差

内接圆	正三角形	正方形	80°菱形	55°菱形	35°菱形	圆形
6.35	±0.05	±0.05	±0.05	±0.05	±0.05	---
9.525	±0.05	±0.05	±0.05	±0.05	±0.05	---
12.7	±0.08	±0.18	±0.08	±0.08	---	---
15.875	±0.10	±0.10	±0.10	±0.10	---	---
19.05	±0.10	±0.10	±0.10	±0.10	---	---
25.4	---	±0.13	---	---	---	---

内切圆 直径 (mm)	刀片形状							
	C	D	R	S	T	V	W	K
3.97					6			
5.5			5					
5.56				9				
6			6					
6.35	6	7			11	11		
8			8					
9.525	9	11	9	9	16	16	6	16
10			10					
12			12					
12.7	12	15	12	12	22	22	8	
15.875	16		15	15	27			
16		19	16					
19.05	19		19	19	33			
20		25	20					
25	25		25					
25.4			25	25	25			
31.75			31	32	32			
32			32					

切削刃长度代号

代号	厚度(mm)
0	0.79
T0	0.99
01	1.59
T1	1.98
02	2.38
03	3.18
T3	3.97
04	4.76
T4	4.96
05	5.56
T5	5.95
06	6.35
T6	6.75
07	7.94
09	9.52
T9	9.72
10	11.11
12	12.70

刀片厚度

A	45°	A	3°
D	60°	B	5°
E	75°	C	7°
F	85°	D	15°
P	90°	E	20°
Z	Others	F	25°
		G	30°
		N	0°
		P	11°
		Z	Others

修光刃

16

04

PD

E

R

H2

切削刃倒棱

F		E		T		S		
								
	0	1	2	3	4	5		
	5°	10°	15°	20°	25°	30°		
	0	1	2	3	4	5	6	7
	0.1	0.15	0.2	0.25	0.3	0.35	0.4	0.45
K		P		W		Q		

切削方向

代号	方向
R	右
L	左
N	双向

断屑槽型代号

H2	M2
DL	BST
FM	CM
HT	HM